



Byggingataknir Hinnarfarðu
Alfreitt barn
03.08.2005

Tolerance for welded constructions according to DIN 6970, Pt.1/2/3/4/5/6/7/8/9/10/11/12/13/14/15/16/17/18/19/20/21/22/23/24/25/26/27/28/29/30/31/32/33/34/35/36/37/38/39/40/41/42/43/44/45/46/47/48/49/50/51/52/53/54/55/56/57/58/59/60/61/62/63/64/65/66/67/68/69/70/71/72/73/74/75/76/77/78/79/80/81/82/83/84/85/86/87/88/89/90/91/92/93/94/95/96/97/98/99/100		Required temperature-resisting forces and forced tension angles according to DIN 1818 Pt. 1, MSB3	
Material	Welding	Force	Angle
St 37	St 37	100	10
St 50	St 50	120	12
St 60	St 60	140	14
St 80	St 80	180	18
St 100	St 100	220	22
St 120	St 120	260	26
St 150	St 150	320	32
St 200	St 200	420	42
St 250	St 250	520	52
St 300	St 300	620	62
St 350	St 350	720	72
St 400	St 400	820	82
St 450	St 450	920	92
St 500	St 500	1020	102
St 550	St 550	1120	112
St 600	St 600	1220	122
St 650	St 650	1320	132
St 700	St 700	1420	142
St 750	St 750	1520	152
St 800	St 800	1620	162
St 850	St 850	1720	172
St 900	St 900	1820	182
St 950	St 950	1920	192
St 1000	St 1000	2020	202

BIURO INZYNIERSKIE

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Hannað / Teiknað: [Signature]
Kvart: 1:15
Dagsetning: 31.10.05
Verkr.: 12-05
Teikn.: 1-16