

Unless noted different :  
All BSK- bolts must be installed with  
'TORQUE CONTROL' method, with the  
following torque values :

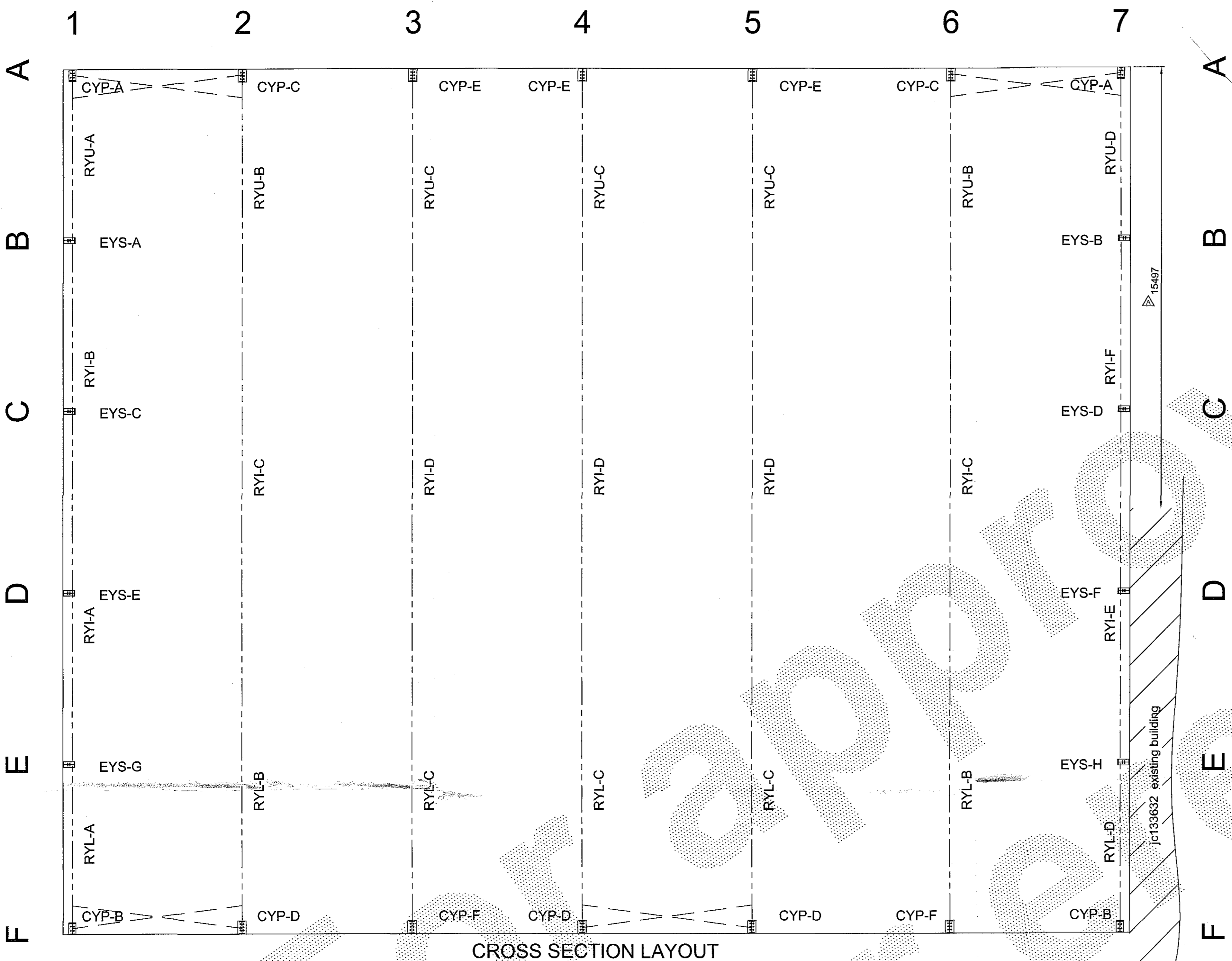
TORQUE VALUES (Nm)	
10.9 bolts	
M20	450
M22	650
M24	800
M27	1250
M30	1650

All other must be installed 'SNUG TIGHT'

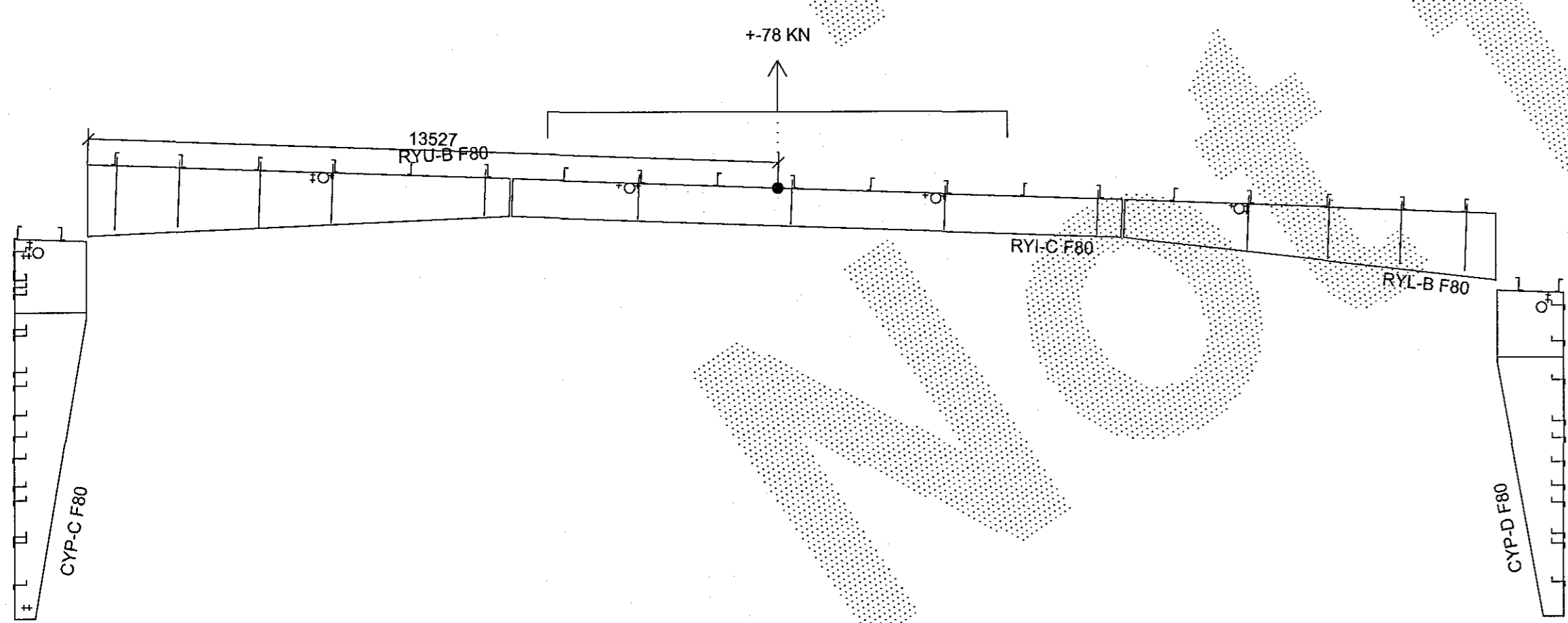
### ATTENTION

The complete building must be erected according to the erection documents and manuals as provided by Lindab Buildings and all applicable local codes and standards. Moreover, we draw your attention to the points below as they are most critical for the building stability :

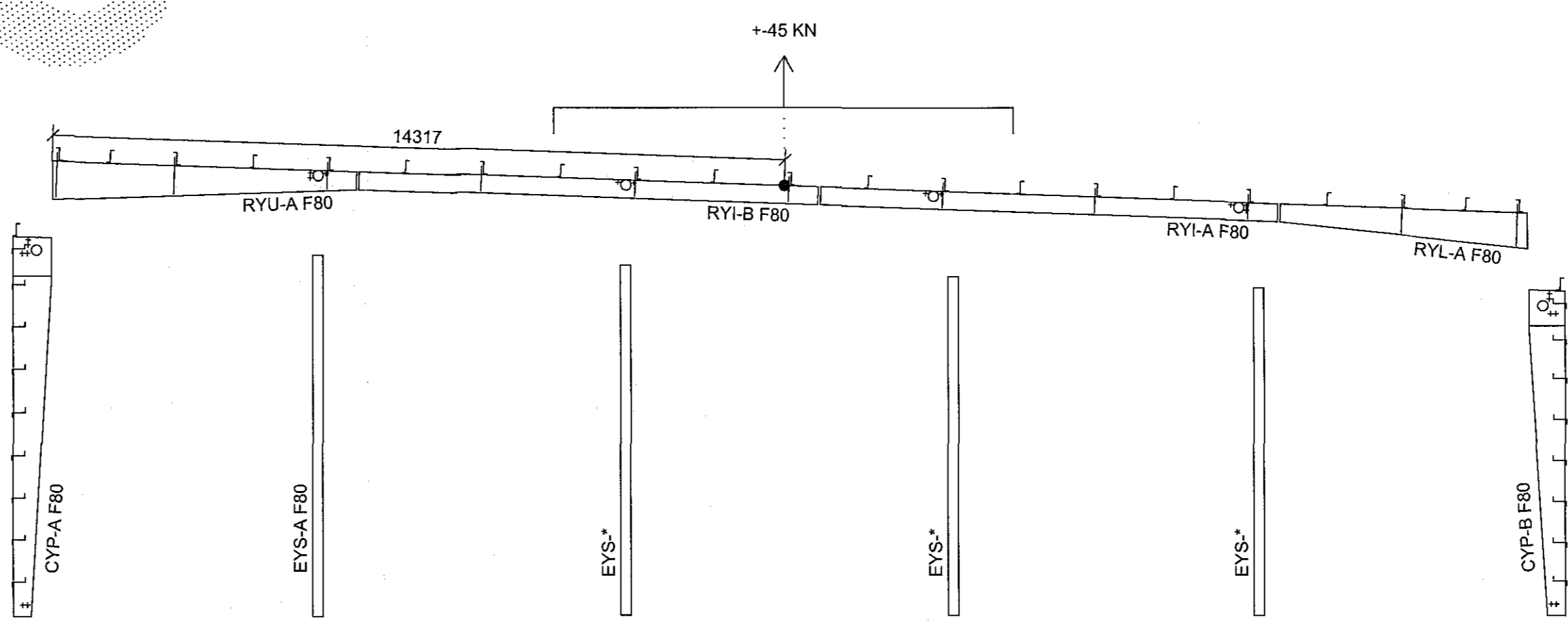
1. Correct amount, type, position and installation of flange bracings (LF- ; XLF- ) in roof and walls.
2. Double nuts on the wind bracing rods and wind bracing being fastened.
3. Structural bolts in grade 10.9 must be assembled with structural nuts and washers in the same 10.9 grade only. Place structural bolts 10.9 grade as indicated on drawings.
4. Correct fastening of all the structural bolts using the method as specified by Lindab Buildings
5. Correct number of all purlins and girts spacers (CL 00025, CL 00021...).
6. Correct number and location of double purlins.
7. Correct positioning of the sag rods (RSG.) and cleats (CL 00140).



CROSS SECTION LAYOUT



TWO FRAMES WITH PURLINS  
AXIS : 6 + 7



TWO FRAMES WITH PURLINS  
AXIS : 1 + 2

#### TECHNICAL NOTES

**General**

1. Drawings must be read in conjunction with Lindab Buildings Technical Manual
2. Building components must be erected in accordance with erection information supplied by Lindab Buildings and all applicable local codes and standards.
3. All measurements are in millimetres
4. \* = Field adapted
5. # = Typical detail - Unless noted different
6. Purlin spacings are rounded to mm and cannot be added

**Foundations and Anchor Bolts**

1. Foundations must be designed by a qualified foundation engineer (more details on AB-layout)
2. Applicable columns reactions see chart "Foundation Reactions"

**Primary and Secondary Structural Framing**

1. Flange bracing installation as per technical manual (TM) standard detail W1 .. chapter
2. Unless noted different:
  - 1) Purlin diaphragms - at peak (see TM W316, W326, W327)
  - Double purlins (see TM W311, W321)
  - 2) Wind bracing details, see TM chapter W2..
  - 3) Roof stabilization if necessary:
    - Purlins spacers (RS... see TM details W37. and W 38.)
    - Sag rods (RSG...) see TM W... and cross-section.
    - Tie straps (HC 00250) see TM W7.. chapter.

**Panels and Accessories**

1. Field locate roof openings and accessories
2. Field cut and adapt girts and panels shown in overlap with an accessory element
3. Compensation of panel tolerance currently during installation

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*26.10.2015*  
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DET:			
	1x	08.10.2015	HEGAS (e-mail)
	1x	02.10.2015	HEGAS (e-mail)
	TRANSMITTALS		

PROJ: Selhella 9 - 220 Hafnarjörður - Iceland B/D: HEGAS  
BUILDING: AL 3.6% SPAN:30.390m EH:6.600m L:37.64m ALT: 14m  
LOADS: LL / WL / AdL: 1.26 / 1.80 / 0.45 (kNm<sup>2</sup>) Seismic: ag = 0.2g Importance class of building: EXC2

NORMS: PRIM. EC3 SEC. EC3 Importance class of building: EXC2

**ASTRON** CROSS SECTION LAYOUT *Guðmundur Jónsson*  
(SCALE: 1/100)

REV. A.: Changed the distance between steel line and existing building  
REV. B.  
REV. C.

DATE: 29/09/15  
ENG.: W. Altmann  
DRAF: Karal Zoltan  
07.10.2015. Z.K.

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