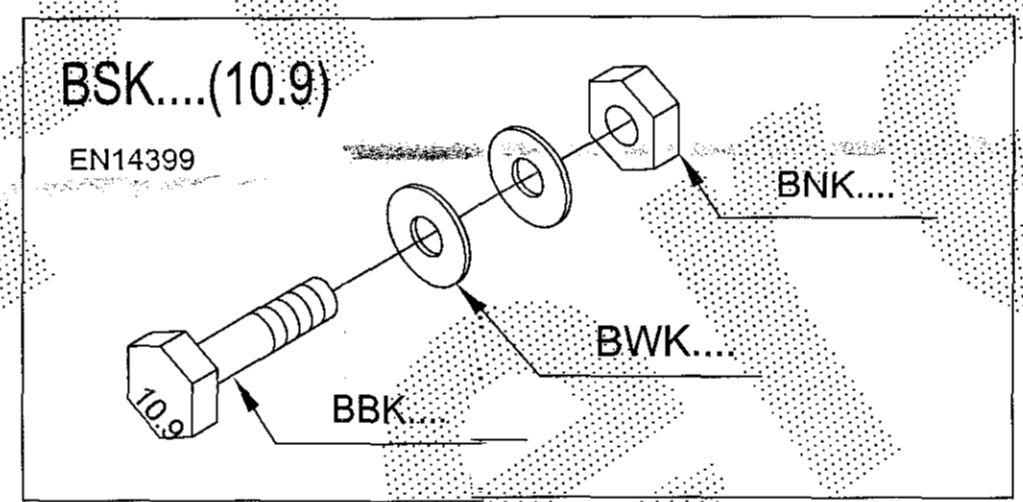
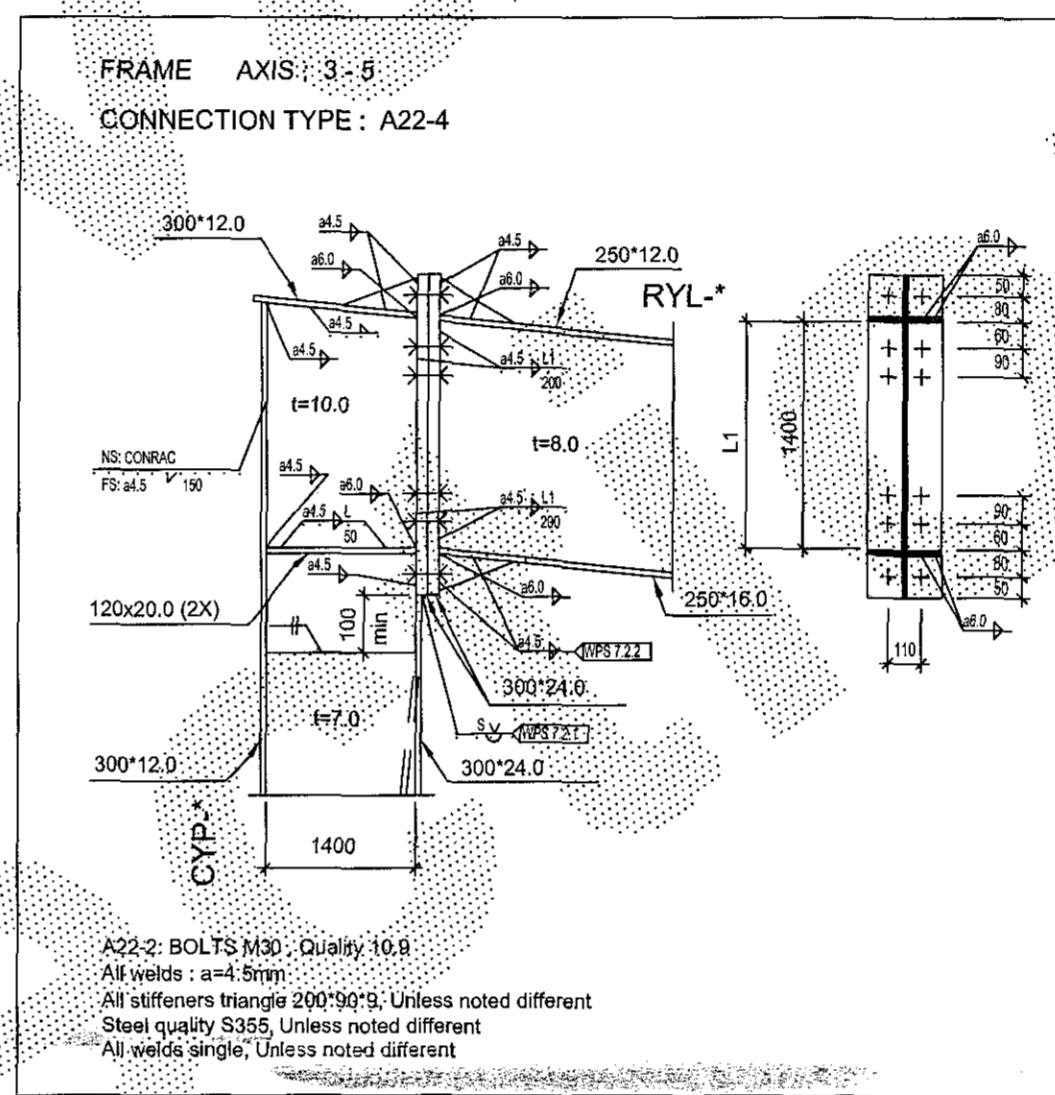
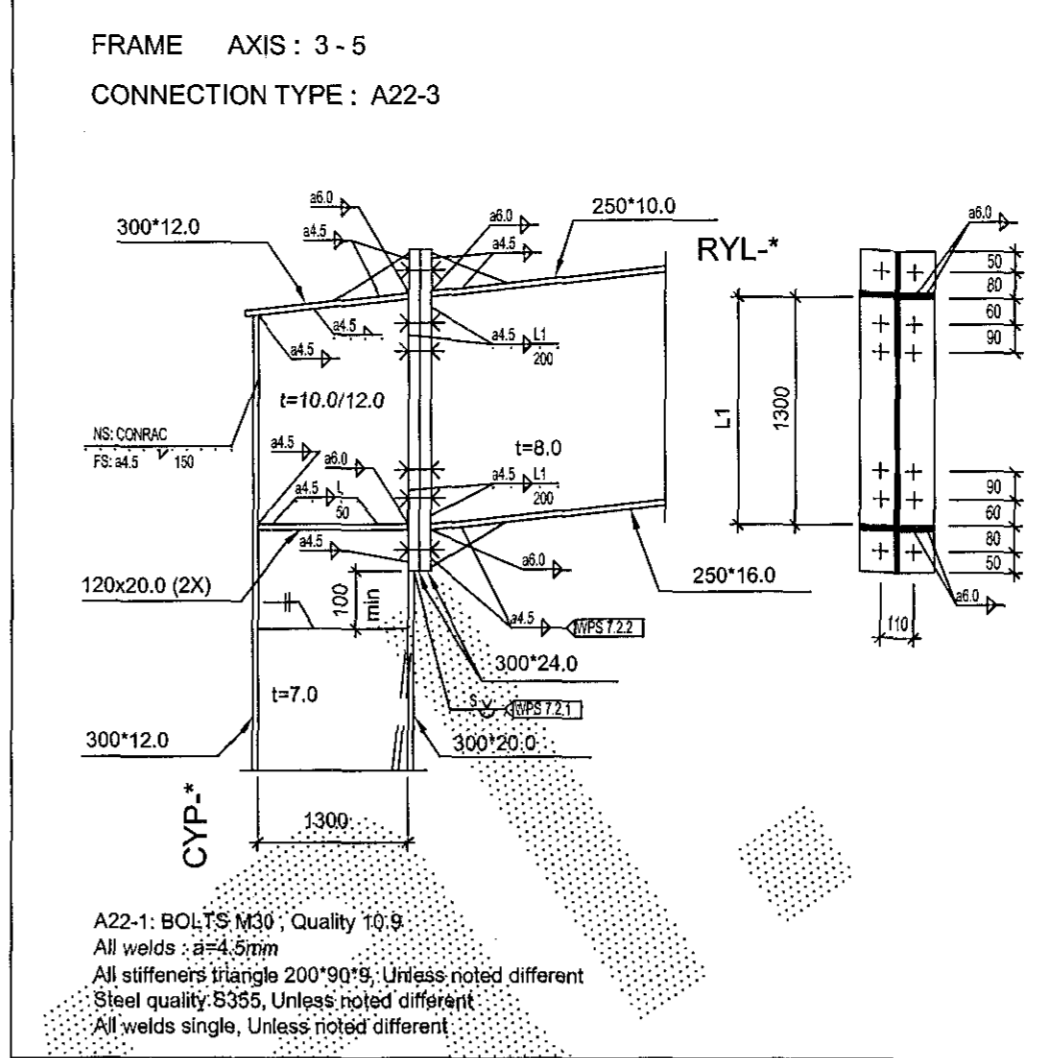
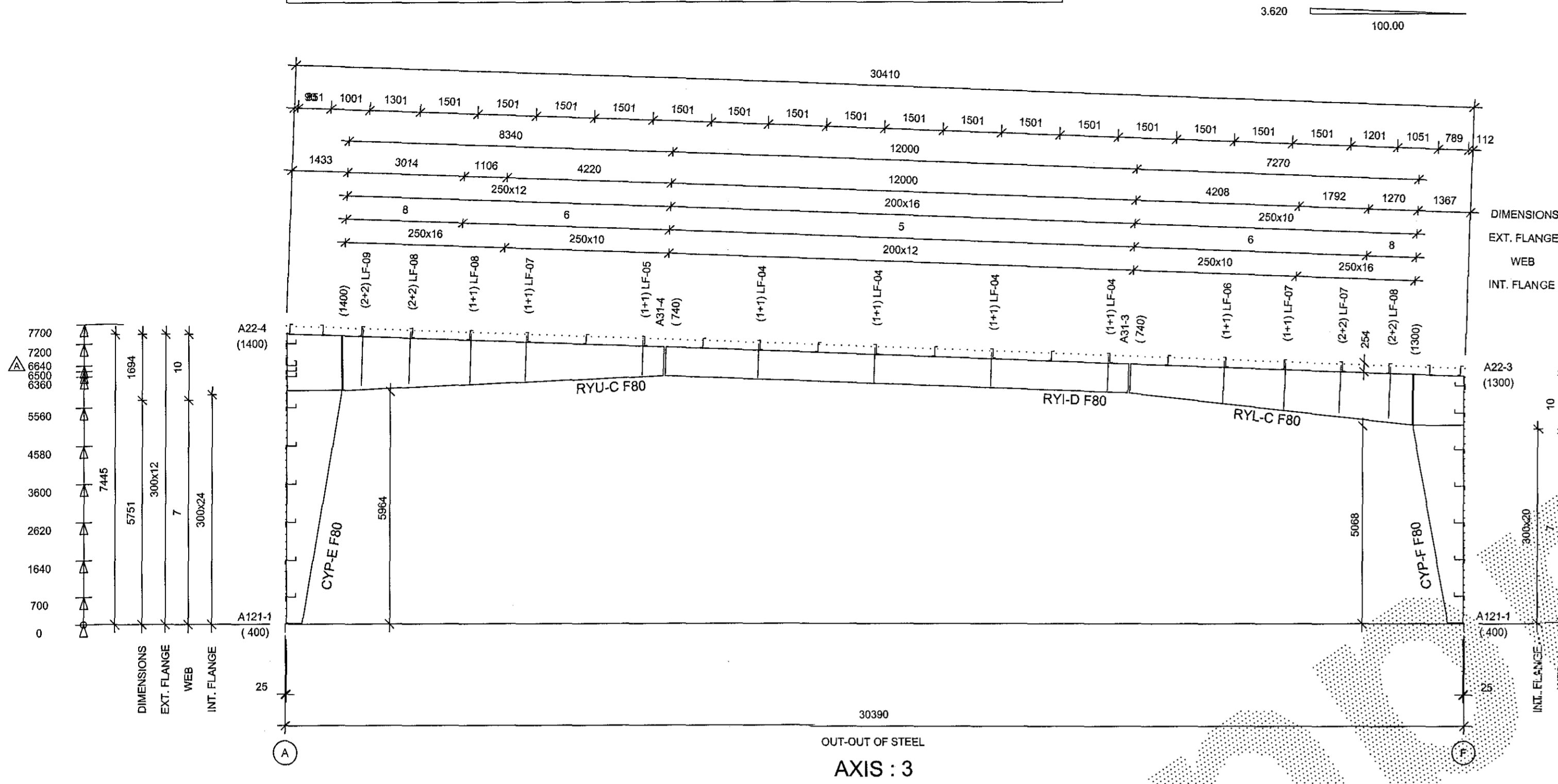


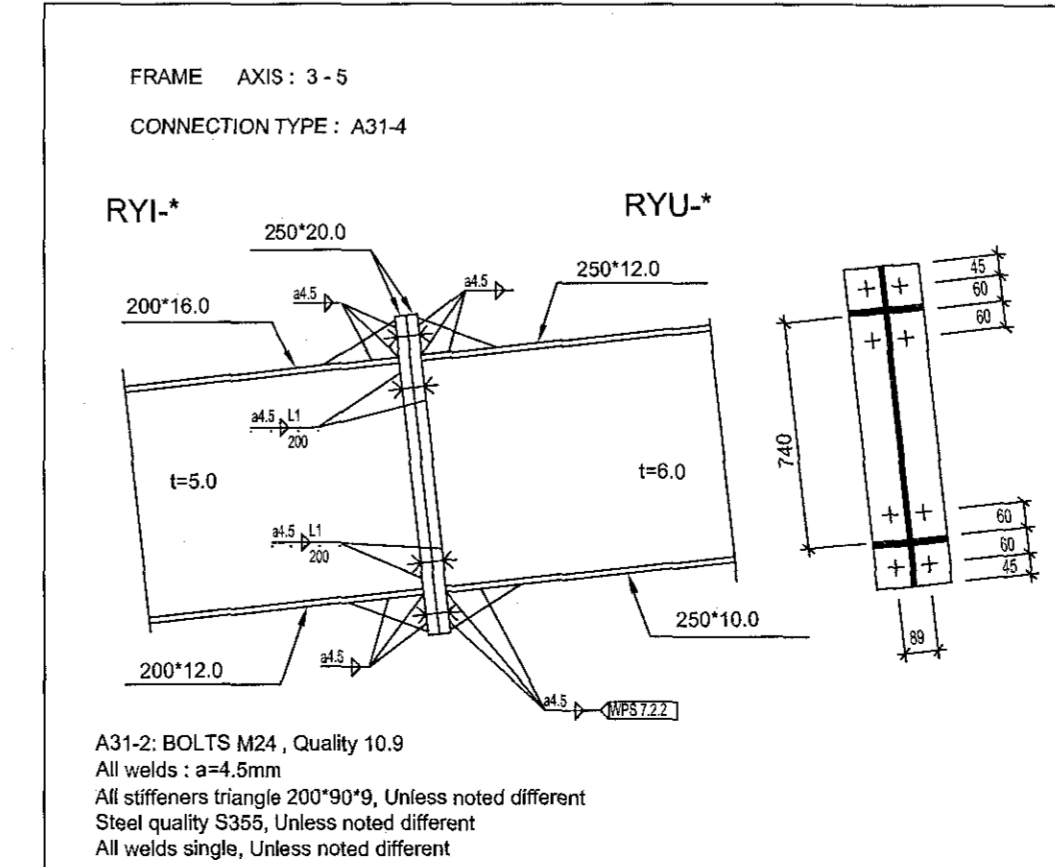
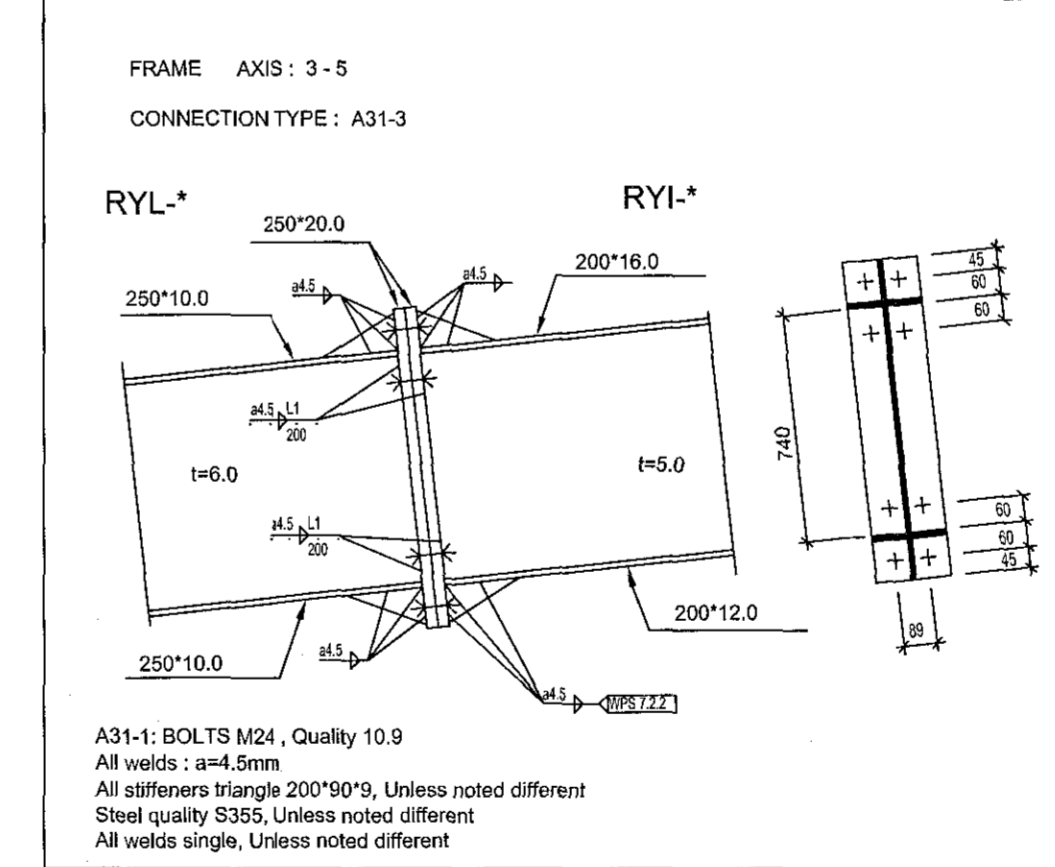
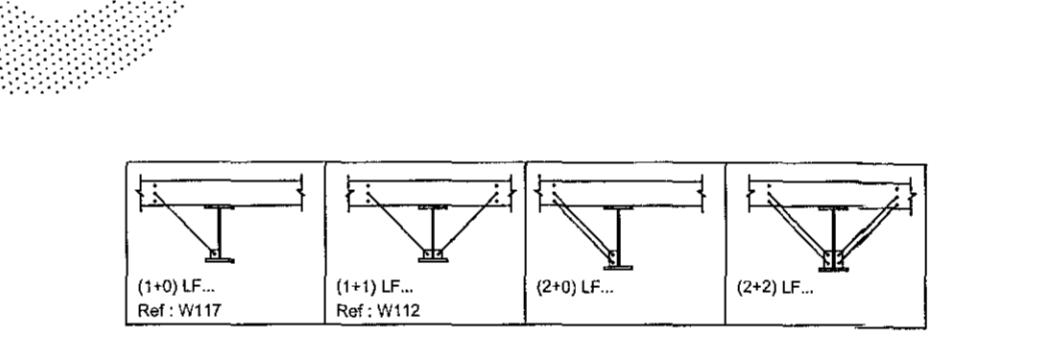
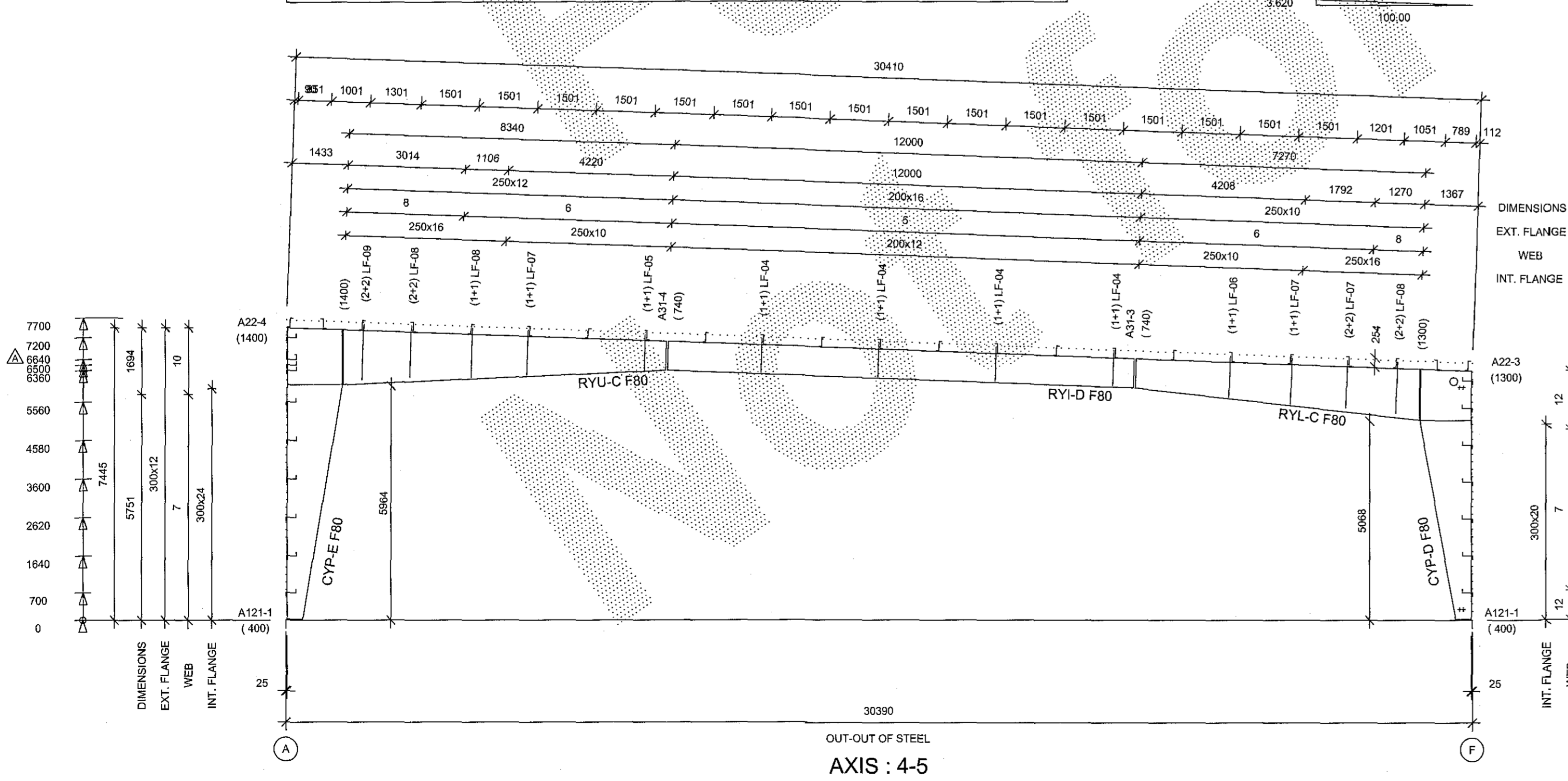
CONNECTION	BOLT	QTY
A22-3	BSK30090	2,4 - 4,2
A22-4	BSK30090	2,4 - 4,2
A31-3	BSK24075	2,2 - 2,2
A31-4	BSK24075	2,2 - 2,2

BSK = EN14399 / 30090 = M 30 x 90



CONNECTION	BOLT	QTY
A22-3	BSK30090	2,4 - 4,2
A22-4	BSK30090	2,4 - 4,2
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A31-4	BSK24075	2,2 - 2,2

BSK = EN14399 / 30090 = M 30 x 90



ATTENTION

The complete building must be erected according to the erection documents and manuals as provided by Lindab Buildings and all applicable local codes and standards. Moreover, we draw your attention to the points below as they are most critical for the building stability :

1. Correct amount, type, position and installation of flange bracings (LF- ; XLF-) in roof and walls.
2. Double nuts on the wind bracing rods and wind bracing being fastened.
3. Structural bolts in grade 10.9 must be assembled with structural nuts and washers in the same 10.9 grade only. Place structural bolts 10.9 grade as indicated on drawings.
4. Correct fastening of all the structural bolts using the method as specified by Lindab Buildings
5. Correct number of all purlins and girts spacers (CL 00025, CL 00021...).
6. Correct number and location of double purlins
7. Correct positioning of the sag rods (RSG..) and cleats (CL 00140).

17 NOV 2015

Unless noted different :
All BSK- bolts must be installed with 'TORQUE CONTROL' method, with the following torque values :

TORQUE VALUES (Nm)	
	10.9 bolts
M20	450
M22	650
M24	800
M27	1250
M30	1650

All other must be installed 'SNUG TIGHT'

STD PROFILES DESCRIPTION LIST	NSTD PROFILES DESCRIPTION LIST
LF- : FLANGE BRACING 54*54*3.0	

TECHNICAL NOTES

General

1. Drawings must be read in conjunction with Lindab Buildings Technical M detail W1... chapter
2. Building components must be erected in accordance with erection information supplied by Lindab Buildings and all applicable local codes and standards.
3. All measurements are in millimetres
4. # = Field adapted
5. # = Typical detail - Unless noted different
6. Purlin spacings are rounded to mm and cannot be added

Foundations and Anchor Bolts

1. Foundations must be designed by a qualified foundation engineer (more details on AB-layout)
2. Applicable columns reactions see chart "Foundation Reactions"

Primary and Secondary Structural Framing

1. Flange bracing installation as per technical manual (TM) standard detail W1... chapter
2. Unless noted different:
 - 1) Purlin diaphragms - at peak (see TM W316, W326, W327) - Double purlins (see TM W311, W321)
 - 2) Wind bracing details, see TM chapter W2..
 - 3) Roof stabilization (if necessary):
 - Purlins spacers (HS... see TM details W37. and W 38.)
 - Sag rods (RSG...) see TM W... and cross-section.
 - Tie straps (HC 00250) see TM W7... chapter.

Panels and Accessories

1. Field locate roof openings and accessories
2. Field cut and adapt girts and panels shown in overlap with an accessory element
3. Compensation of panel tolerance currently during installation

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DET: 2T12A A121 A22 A31 W112 W117	
PROJ: Seiðella 9 - 220 Hafnarjörður - Ísland	B/D: HEGAS
BUILDING: AL 3.6% SPAN:30.390m EH:6.600m L:37.64m ALT: 14m	
LOADS: LL / WL / Add.: 1.26 / 1.80 / 0.45 (kN/m ²)	Seismic: ag=0.2g
Importance class of building: EXC2	
NORMS: PRIM. EC3 SEC. EC3	
170805	CS-3
DATE: 29/09/15	ENG.: W Altmann
DATE: 08.10.2015	HEGAS (e-mail)
DATE: 02.10.2015	HEGAS (e-mail)
DATE: 07.10.2015	Z.K.

26.10.2015

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010462477

Stjórnun Ráðgjafar
22.09.2015