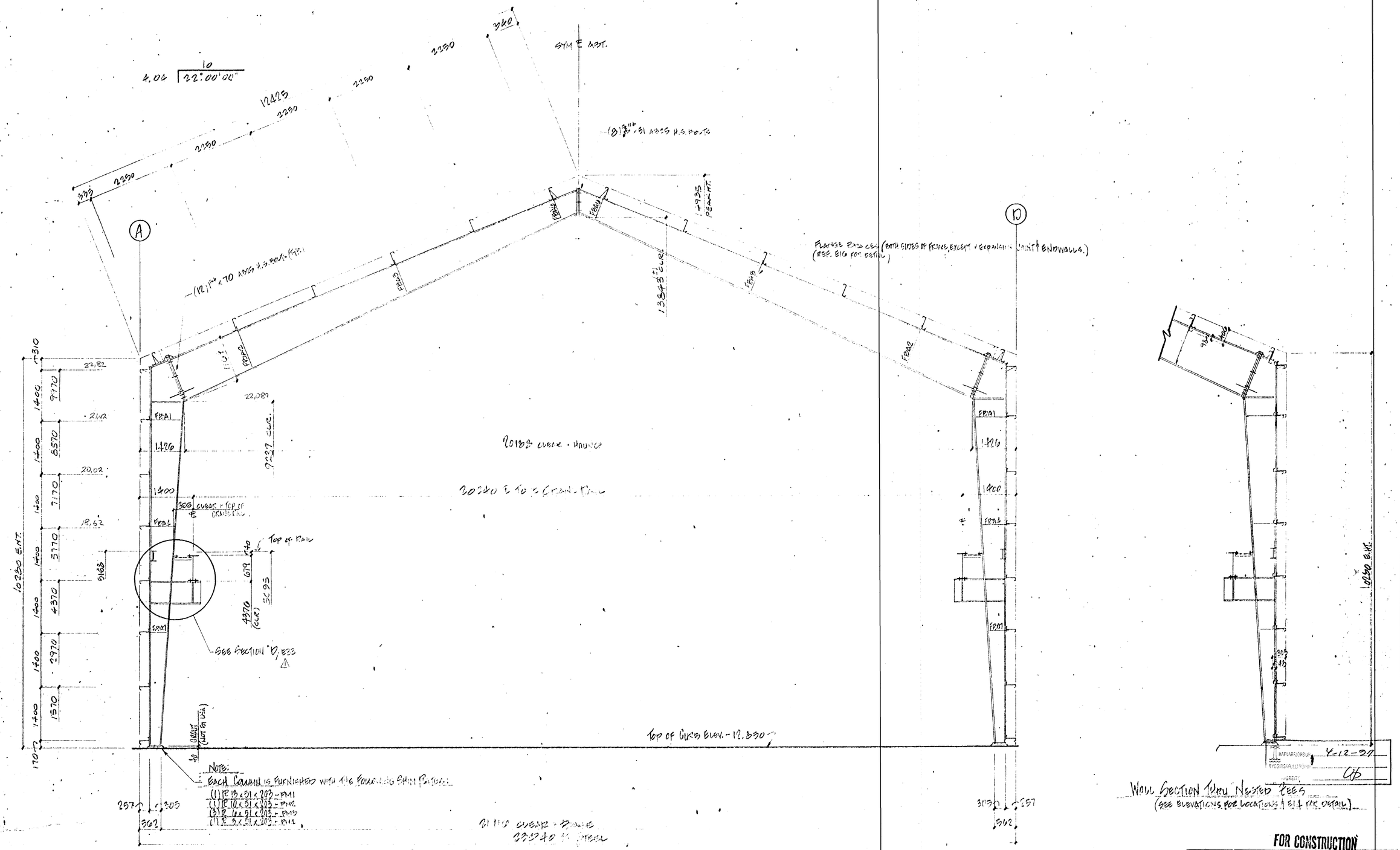

MAIN FRAME CROSS SECTION

COLUMN LINES (1) THRU (90)

WALL SECTION THRU NESTED TEES

(SEE ELEVATIONS FOR LOCATIONS & E14 FOR DETAIL)

FOR CONSTRUCTION

ISAL DWG. NO. 185.973 5012BA2653

ERECTOR NOTE:
ERECT STEEL WITH PIECE MARKS CORRESPONDING TO LOCATION OF PIECE MARKS ON ERECTION DRAWINGS.

ERECT AND PLUMB BAYS PROGRESSIVELY TO INSURE OVERALL WIDTH AND LENGTH IS MAINTAINED.

BOLT DIAMETER LEGEND	
½"ø = 12.70mm	⅞"ø = 22.23mm
⅝"ø = 15.88mm	1"ø = 25.40mm
¾"ø = 19.05mm	1¼"ø = 31.75mm

NOTE: ALL CONNECTION BOLTS ARE A307 ½"ø x 25mm LONG UNLESS NOTED.

ISSUE	REV. DESCRIPTION	DATE	BY / DSN
A	FOR APPROVAL	3/27/96	
0	CONSTRUCTION	3/14/96	
1	REVISED AS NOTED	7/25	

U.S.A.
UNITED STRUCTURES OF AMERICA, INC.
1512 BUSCHONG
HOUSTON, TEXAS 77039
713-442-8247

DESCRIPTION: ERECTION DRAWING
CUSTOMER: ISTAK h.f.
LOCATION: STRAUMSVIK, ICELAND
BUYER NO.:

DRAWING BY	DATE	CHECK BY	DATE
STEVE	3-19-96		3/27/96
JOB # 19547	LOADS SEE COVER	DRAWING # E13 of	ISSUE 1