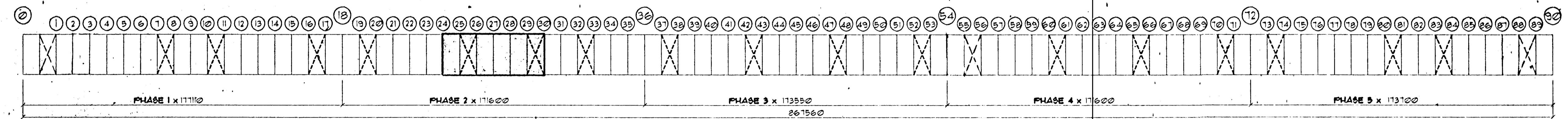


CRANE LAYOUT PLAN

LEGEND OF BRACE ANGLES:

- ① - 14x14 (476 x 76 x 5 x 120)
- ② - 14x14 (476 x 76 x 5 x 100) // (1) 3/4" x 30" ANGLE BOSS (1/2" x 5/8")
- ③ - 14x14 (476 x 76 x 5 x 294)
- ⑤ - 27x27 (476 x 76 x 5 x 107)



KEY PLAN

☒ DENOTES BRACED BAY

DATE: 4-12-97
 BY: [Signature]
 CHECKED: [Signature]

FOR CONSTRUCTION

ISAL DWG. NO. 185.982 5012AP2650

ERECTOR NOTE:
 ERECT STEEL WITH PIECE MARKS
 CORRESPONDING TO LOCATION
 OF PIECE MARKS ON ERECTION
 DRAWINGS.

ERECT AND PLUMB BAYS
 PROGRESSIVELY TO INSURE
 OVERALL WIDTH AND LENGTH
 IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY
1/2" = 12.70mm	3/8" = 22.23mm	Δ	APPROVAL		
5/8" = 15.88mm	1" = 25.40mm	0	CONSTRUCTION	04-13-97	
3/4" = 19.05mm	1 1/4" = 31.75mm	Δ	ADD EXT. NO. TO SECT.	04-29-97	

NOTE: ALL CONNECTION BOLTS
 ARE A307 1/2" x 25mm LONG
 UNLESS NOTED.



UNITED STRUCTURES OF AMERICA, INC.
 197 BUSHONG
 HOUSTON TEXAS 77059
 713-442-0241

DESCRIPTION: ERECTION PLAN			
CUSTOMER: IS TAK HF			
LOCATION: STRAUMSVIK, ICELAND			
BUYER NO.:			
DRAWING BY	DATE	CHECK BY	DATE
JD/RRN	04-29-96	[Signature]	5/1/96
JOB # 19541	LOADS	DRAWING # E22	ISSUE
	SEE COVER		