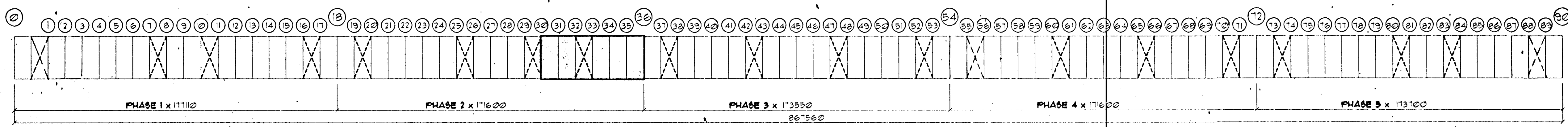


CRANE LAYOUT PLAN

LEGEND OF BRACE ANGLES:

- ① - 14AB2 (470x70x5x1208)
- ② - 14AB3 (470x70x5x1080) (1) 1/2" x 3/8" ANCHOR BOLT @ END (TYP.)
- ③ - 14AB4 (470x70x5x294)
- ⑤ - 27AB4 (470x70x5x1061)
- ⑥ - 27AB5 (470x70x5x1121)



KEY PLAN
 M DENOTES BRACED BAY

ERECTOR NOTE:
 ERECT STEEL WITH PIECE MARKS
 CORRESPONDING TO LOCATION
 OF PIECE MARKS ON ERECTION
 DRAWINGS.
 ERECT AND PLUMB BAYS
 PROGRESSIVELY TO INSURE
 OVERALL WIDTH AND LENGTH
 IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY
1/2" = 12.70mm	3/8" = 22.23mm	Δ	APPROVAL		
5/8" = 15.88mm	1" = 25.40mm	○	CONSTRUCTION	5-17-97	CP
3/4" = 19.05mm	1 1/4" = 31.75mm	Δ	REV. CHG. NO. 10-25-97	5-18-97	

NOTE: ALL CONNECTION BOLTS
 ARE A307 1/2" x 25mm LONG
 UNLESS NOTED.



DESCRIPTION: ERECTION PLAN			
CUSTOMER: ISTAK HF			
LOCATION: STRAUMSVIK, ICELAND			
BUYER NO.:			
DRAWING BY JD/ERN	DATE 04-29-96	CHECKED BY CP	DATE 5/17/96
JOB # 18541	LOADS SEE COVER	DRAWING E23	ISSUE 1

ISAL DWG. NO. 185.983 5012AP2650

4-12-97
 CP

FOR CONSTRUCTION