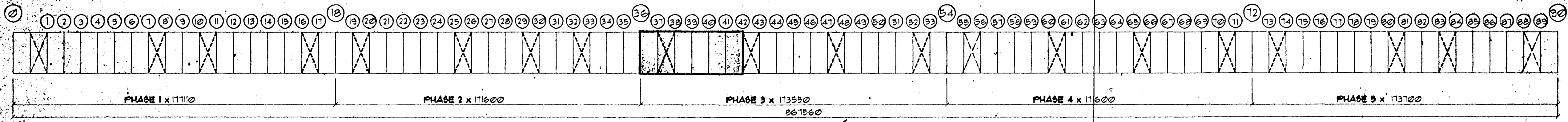


CRANE LAYOUT PLAN

← EXPANSION JOINT  
 LEGEND OF BRACE ANGLES

- ① - 14x22 (276 x 76 x 5 x 120°)
- ② - 14x23 (276 x 76 x 5 x 109°) (1) 2x33 posts (AREA END)
- ③ - 14x24 (276 x 76 x 5 x 294)

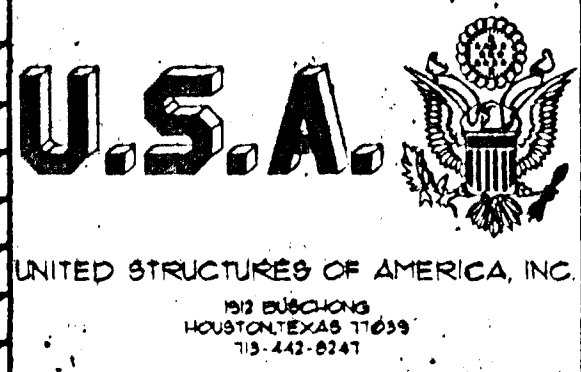


KEY PLAN  
 X DENOTES BRACED BAY

ERECTOR NOTE:  
 ERECT STEEL WITH PIECE MARKS  
 CORRESPONDING TO LOCATION  
 OF PIECE MARKS ON ERECTION  
 DRAWINGS.  
 ERECT AND PLUMB BAYS  
 PROGRESSIVELY TO INSURE  
 OVERALL WIDTH AND LENGTH  
 IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY
1/2" = 12.70mm	3/8" = 22.23mm	A	APPROVAL		
5/8" = 15.88mm	1" = 25.40mm	O	CONSTRUCTION	2-16-93	
3/4" = 19.05mm	1 1/4" = 31.75mm				

NOTE: ALL CONNECTION BOLTS  
 ARE A307 1/2" x 25mm LONG  
 UNLESS NOTED.



DESCRIPTION: ERECTION PLAN			
CUSTOMER: ISTAK HE			
LOCATION: STRAUMSVÍK ICELAND			
BUYER NO.:			
DRAWING BY JD/RRN	DATE 02.13.96	CHECK BY dh	DATE 3/26/96
JOB # 19541	LOADS SEE COVER	DRAWING # E24.8	ISSUE 0

ISAL DWG. NO. 185.984 5012AP2650

FOR CONSTRUCTION

4-12-97  
 UP