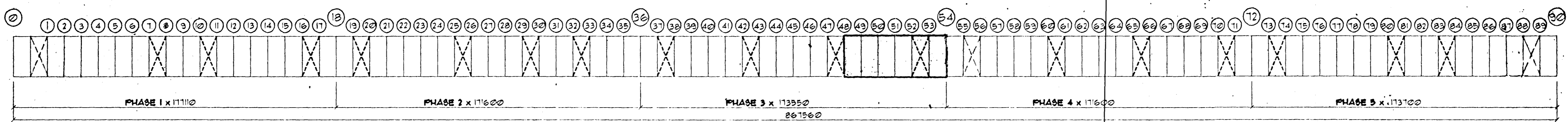


CRANE LAYOUT PLAN

EXPANSION JOINT

LEGEND OF BRACE ANGLES

- ① - 14AB2 (A70 x 70 x 5 x 1202)
- ② - 14AB3 (A70 x 70 x 5 x 1020) ^{W/ (1) 3" x 3" x 3" BRACE (42.02 x 34)}
- ③ - 14AB4 (A70 x 70 x 5 x 294)



KEY PLAN

Ⓜ DENOTES BRACED BAY

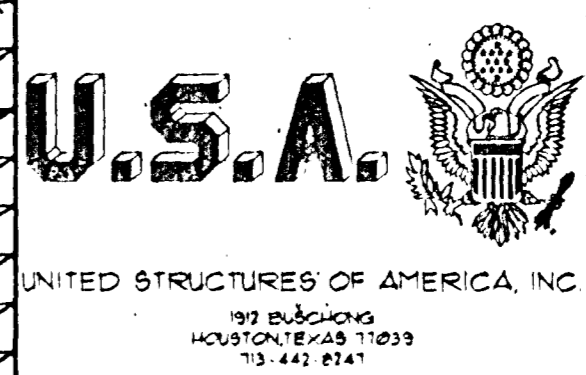
4-12-97
 CH
 FOR CONSTRUCTION

ISAL DWG. NO. 185.986 5012AP2650

ERECTOR NOTE:
 ERECT STEEL WITH PIECE MARKS
 CORRESPONDING TO LOCATION
 OF PIECE MARKS ON ERECTION
 DRAWINGS.
 ERECT AND PLUMB BAYS
 PROGRESSIVELY TO INSURE
 OVERALL WIDTH AND LENGTH
 IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY
1/2" = 12.70mm	3/8" = 22.23mm	Δ	APPROVAL		
5/8" = 15.88mm	1" = 25.40mm	○	CONST	8/26/97	
3/4" = 19.05mm	1 1/4" = 31.75mm				

NOTE: ALL CONNECTION BOLTS
 ARE A307 1/2" x 25mm LONG
 UNLESS NOTED.



DESCRIPTION: ERECTION PLAN			
CUSTOMER: ISTAK HF			
LOCATION: STRAUMSVIK, ICELAND			
BUYER NO.:			
DRAWING BY	DATE	CHECK BY	DATE
JD/RBN	04-29-96	CH	5/20/96
JOB # 13547	LOADS	DRAWING	ISSUE
	SEE COVER	2/26/96	0