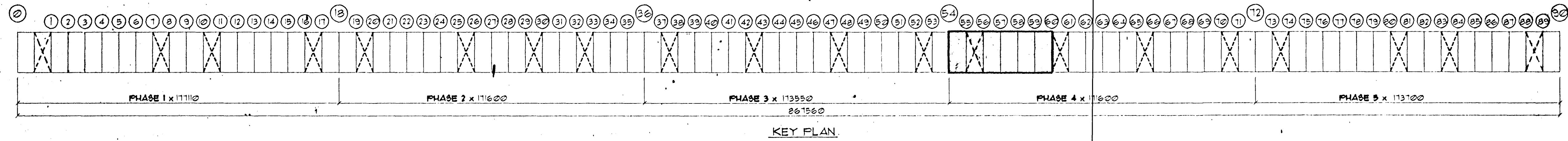


**LEGEND OF PIERCE ANGLES**

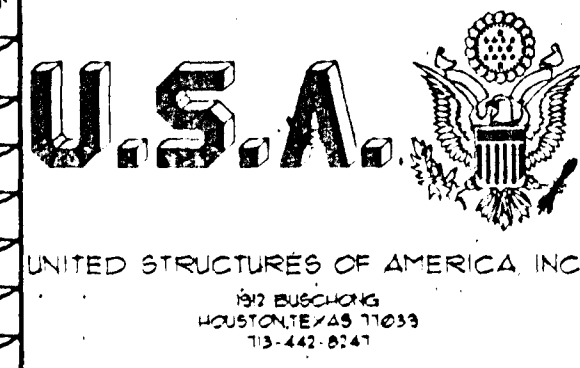
- ① - 1051 (3/4" x 7/8" x 5" x 120°)
- ② - 1051 (3/4" x 7/8" x 5" x 120°) *1/2" x 3/8" ASS. BOLTS (4) END (10)*
- ③ - 1051 (3/4" x 7/8" x 5" x 120°)
- ④ - 2102 (3/4" x 7/8" x 5" x 120°)
- ⑤ - 2102 (3/4" x 7/8" x 5" x 120°)



**ERECTOR NOTE:**  
 ERECT STEEL WITH PIERCE MARKS CORRESPONDING TO LOCATION OF PIERCE MARKS ON ERECTION DRAWINGS.  
 ERECT AND PLUMB BAYS PROGRESSIVELY TO INSURE OVERALL WIDTH AND LENGTH IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY
1/2" = 12.70mm	3/8" = 22.23mm	A	APPROVAL		
5/8" = 15.88mm	1" = 25.40mm	0	CONSTRUCTION	5/31/96	
3/4" = 19.05mm	1 1/4" = 31.75mm				

NOTE: ALL CONNECTION BOLTS ARE A307 1/2" x 25mm LONG UNLESS NOTED.



DESCRIPTION: ERECTION PLAN				
CUSTOMER: ISTAK HF				
LOCATION: STRAUMSVIK, ICELAND				
BUYER NO.:				
DRAWING BY	DATE	CHECK BY	DATE	
JD/RRN	04-29-96	dh	5/9/96	
JOB #	LOADS	DRAWING	ISSUE	
13541	SEE COVER	227	0	

4-12-97  
 C/S

**FOR CONSTRUCTION**

ISAL DWG. NO. 185.987 5012AP2650