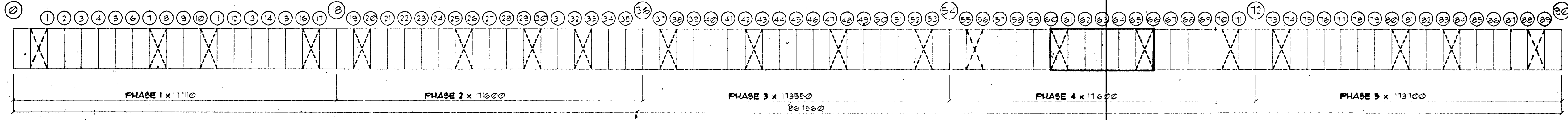


CRANE LAYOUT PLAN

LEGEND OF BRACE ANGLES

- ① - 1 LAP 2 (470 x 76 x 5 x 1203)
- ② - 1 LAP 2 (470 x 76 x 5 x 1032) WITH 2 x 30 MISCELLANEOUS (10)
- ③ - 1 LAP 2 (470 x 76 x 5 x 294)



KEY PLAN  
 X DENOTES BRACED BAY

ERECTOR NOTE:  
 ERECT STEEL WITH PIECE MARKS CORRESPONDING TO LOCATION OF PIECE MARKS ON ERECTION DRAWINGS.  
 ERECT AND PLUMB BAYS PROGRESSIVELY TO INSURE OVERALL WIDTH AND LENGTH IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY	CHK
1/2" = 12.70mm	3/8" = 22.23mm	A	APPROVAL			
5/8" = 15.88mm	1" = 25.40mm	0	CONSTRUCTION	5/31		
3/4" = 19.05mm	1 1/4" = 31.75mm					

NOTE: ALL CONNECTION BOLTS ARE A307 1/2" x 25mm LONG UNLESS NOTED.



DESCRIPTION: ERECTION PLAN		ISAL DWG. NO. 185.988 5012AP2650	
CUSTOMER: ISTAK HF			
LOCATION: STRAUMSVIK, ICELAND			
BUYER NO.:			
DRAWING BY: JD/RRN	DATE: 04-29-96	CHECK BY: [Signature]	DATE: 5/31/96
JOB # 19547	LOADS: SEE COVER	DRAWING # 022	ISSUE 0

FOR CONSTRUCTION  
 4-12-97  
 CP