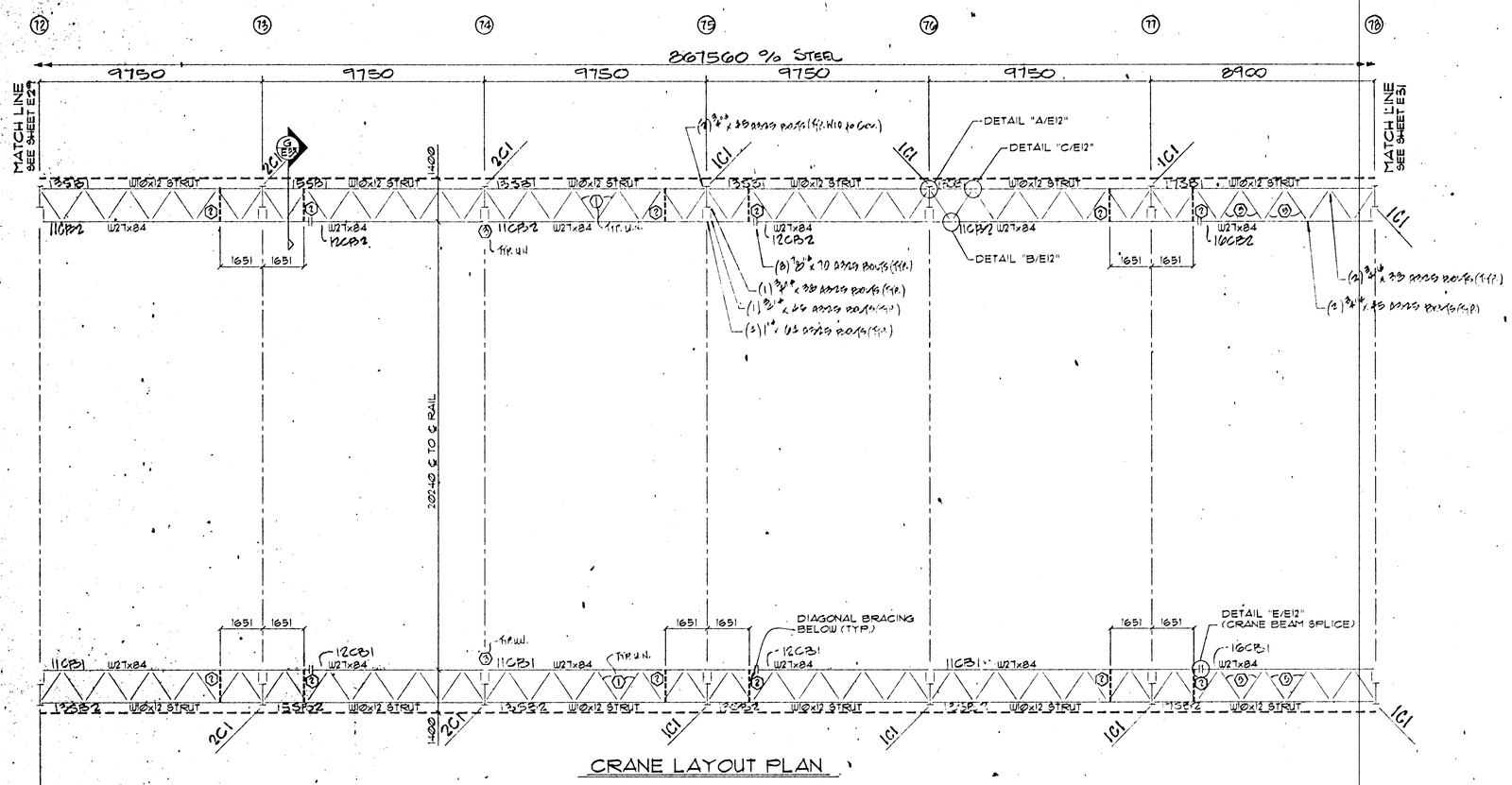


CRANE LAYOUT PLAN

← EXPANSION JOINT

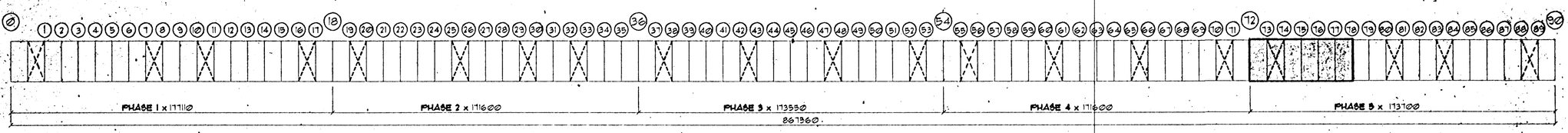
LEGEND OF BRACE ANGLES

① - 14AB2 (476 x 76 x 5 x 1208)

② - 14AB3 (476 x 76 x 5 x 1080) W/(1) 5/8"φ x 38 A325 (TYP. EA. END)

③ - 14AB4 (476 x 76 x 5 x 294)

⑤ - 27AB4 (476 x 76 x 5 x 1067)



KEY PLAN

DENOTES BRACED BAY

HAFNARFJORDUR 4-12-97
SIGNATURE
AFGREITT UP

FOR CONSTRUCTION

ISAL DWG. NO. 185.990 5012AP2650

ERECTOR NOTE:
ERECT STEEL WITH PIECE MARKS CORRESPONDING TO LOCATION OF PIECE MARKS ON ERECTION DRAWINGS.

ERECT AND PLUMB BAYS PROGRESSIVELY TO INSURE OVERALL WIDTH AND LENGTH IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY / DSN
1/2"φ = 12.70mm	7/8"φ = 22.23mm	A	APPROVAL		
5/8"φ = 15.88mm	1"φ = 25.40mm	0	CONSTRUCTION	6-11-96	SP
3/4"φ = 19.05mm	1 1/4"φ = 31.75mm				

NOTE: ALL CONNECTION BOLTS ARE A307 1/2"φ x 25mm LONG UNLESS NOTED.

U.S.A.
UNITED STRUCTURES OF AMERICA, INC.
192 BUSCHONG
HOUSTON, TEXAS 77039
713-442-8247

DESCRIPTION: ERECTION PLAN
CUSTOMER: ISTAK HF
LOCATION: STRAUMSVIK, ICELAND
BUYER NO.:

DRAWING BY	DATE	CHECK BY	DATE
JD/RRN	04-29-96	[illegible]	9/2/96
JOB # 19541	LOADS SEE COVER	DRAWING # E30.2	ISSUE 0