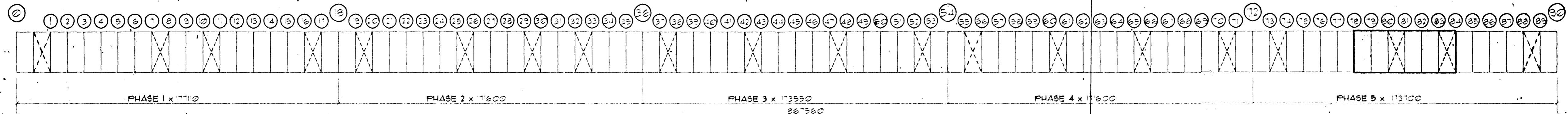


CRANE LAYOUT PLAN

LEGEND OF BRACE ANGLES

- ① - 14082 (476 x 76 x 5 x 103)
- ② - 14083 (476 x 76 x 5 x 103) 1/4" 3/8" 32 PASS BOLTS (SP 21 END)
- ③ - 14084 (476 x 76 x 5 x 103)
- ④ - 17061 (476 x 76 x 5 x 106)
- ⑤ - 17062 (476 x 76 x 5 x 106)
- ⑥ - 17063 (476 x 76 x 5 x 106)



KEY PLAN
X DENOTES BRACED BAY

ERECTOR NOTE:
ERECT STEEL WITH PIECE MARKS
CORRESPONDING TO LOCATION
OF PIECE MARKS ON ERECTION
DRAWINGS.

ERECT AND PLUMB BAYS
PROGRESSIVELY TO INSURE
OVERALL WIDTH AND LENGTH
IS MAINTAINED.

BOLT DIAMETER LEGEND		ISSUE	REV. DESCRIPTION	DATE	BY
1" = 25.4mm	3/4" = 19.05mm	A	APPROVAL		
5/8" = 15.875mm	1/2" = 12.7mm	B	CONSTRUCTION	04/17/97	
3/4" = 19.05mm	1/4" = 6.35mm				

NOTE: ALL CONNECTION BOLTS
ARE A307 1/2" x 135mm LONG
UNLESS NOTED.



DESCRIPTION: ERECTION PLAN			
CUSTOMER: ISTAK HF			
LOCATION: STRAUMSVIK ICELAND			
BUYER NO:			
DRAWING BY JD:ERN	DATE 04-29-96	CHECK BY dm	DATE 5/1/96
JOB # 13547	LOADS SEE COVER	DRAWING E31	ISSUE 0

FOR CONSTRUCTION
ISAL DWG. NO. 185.991 5012AP2650

DATE: 4-12-97
BY: UP