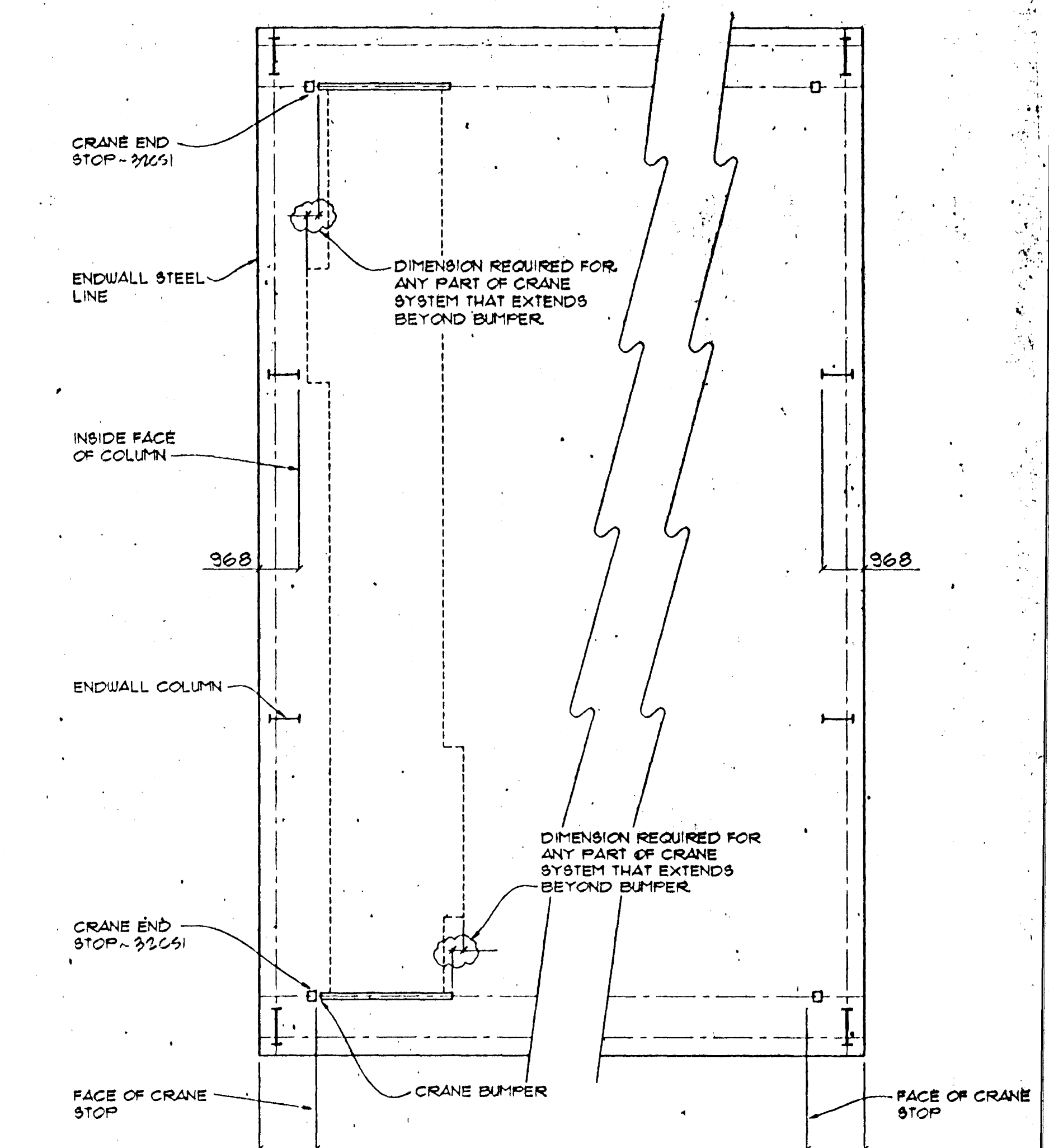


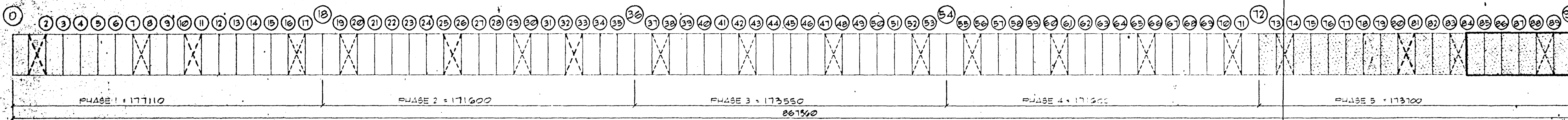
CRANE LAYOUT PLAN

LEGEND OF BRACE ANGLE

- ① - 140B2 (476 x 76 x 5 x 1023)
- ② - 140B3 (476 x 76 x 5 x 1024) $\frac{1}{4}$ (1) $\frac{3}{4}$ x 270 $\frac{3}{4}$ DIA BOLTS (R.B. END)
- ③ - 140B4 (476 x 76 x 5 x 294)
- ④ - 118B4 (476 x 76 x 5 x 1027)
- ⑤ - 118B3 (476 x 76 x 5 x 1124)



CRANE CLEARANCE PLAN AT ENDWALLS



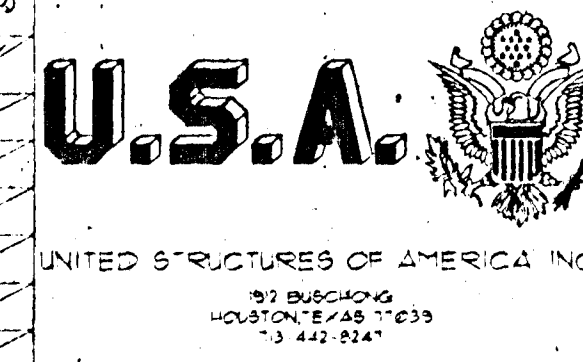
KEY PLAN

ERECTOR NOTE:
ERECT STEEL WITH PIECE MARKS
CORRESPONDING TO LOCATION
OF PIECE MARKS ON ERECTION
DRAWINGS

ERECT AND PLUMB BAYS
PROGRESSIVELY TO INSURE
OVERALL WIDTH AND LENGTH
IS MAINTAINED.

| BOLT DIAMETER LEGEND | | ISSUE | REV. | DESCRIPTION | DATE | BY | CHKD |
|----------------------|------------------|-------|------|--------------|---------|----|------|
| 1/2" = 12.70mm | 3/4" = 19.05mm | A | | APPROVAL | 3/15/96 | JD | |
| 5/8" = 15.88mm | 1" = 25.40mm | O | | CONSTRUCTION | 4/11/96 | JD | |
| 3/4" = 19.05mm | 1 1/4" = 31.75mm | | | | | | |

NOTE: ALL CONNECTION BOLTS
ARE A307 1/2" x 25mm LONG
UNLESS NOTED.



| | | | |
|---------------|--------------------|------------|---------|
| ISAL DWG. NO. | 185.992 | 5012AP2650 | PHASE 5 |
| DESCRIPTION: | ERECTION PLAN | | |
| CUSTOMER: | ISTAK HF | | |
| LOCATION: | STRAUMSVIK ICELAND | | |
| BUYER NO.: | | | |
| DRAWING BY | DATE | CHECK BY | DATE |
| JD | 3-15-96 | JD | 3/19/96 |
| JOB # | 18547 | LOADS | |
| | | SEE COVER | |

4-12-97
CH

FOR CONSTRUCTION