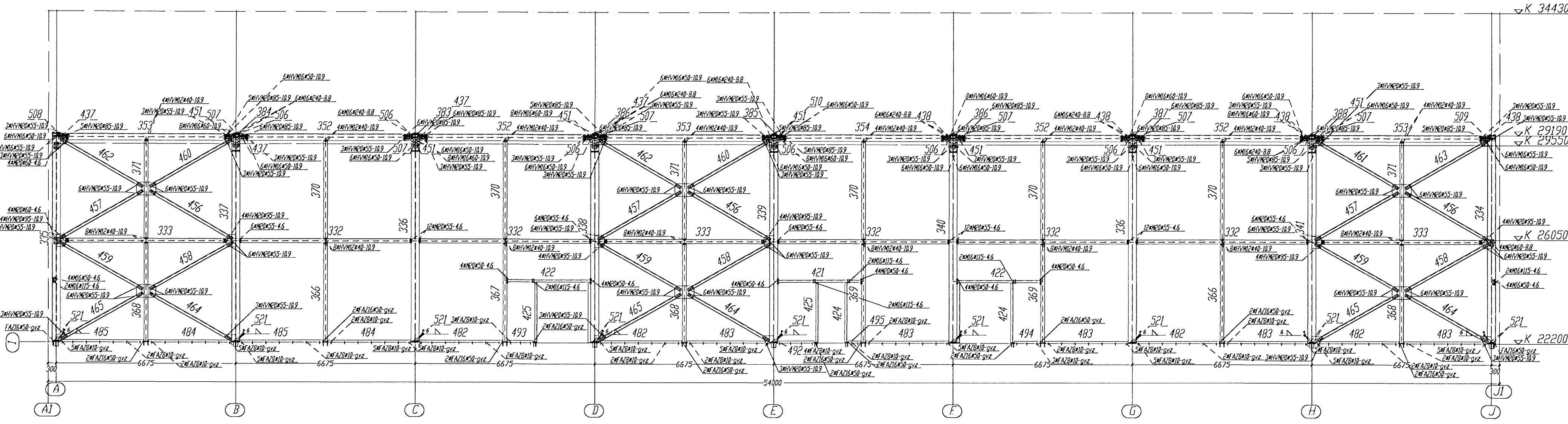
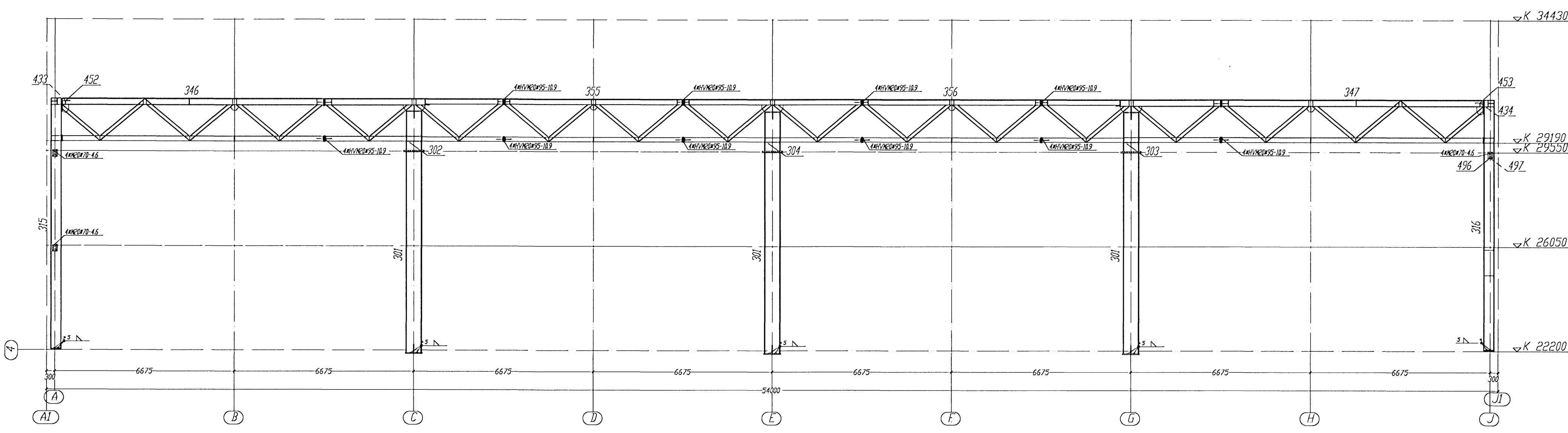


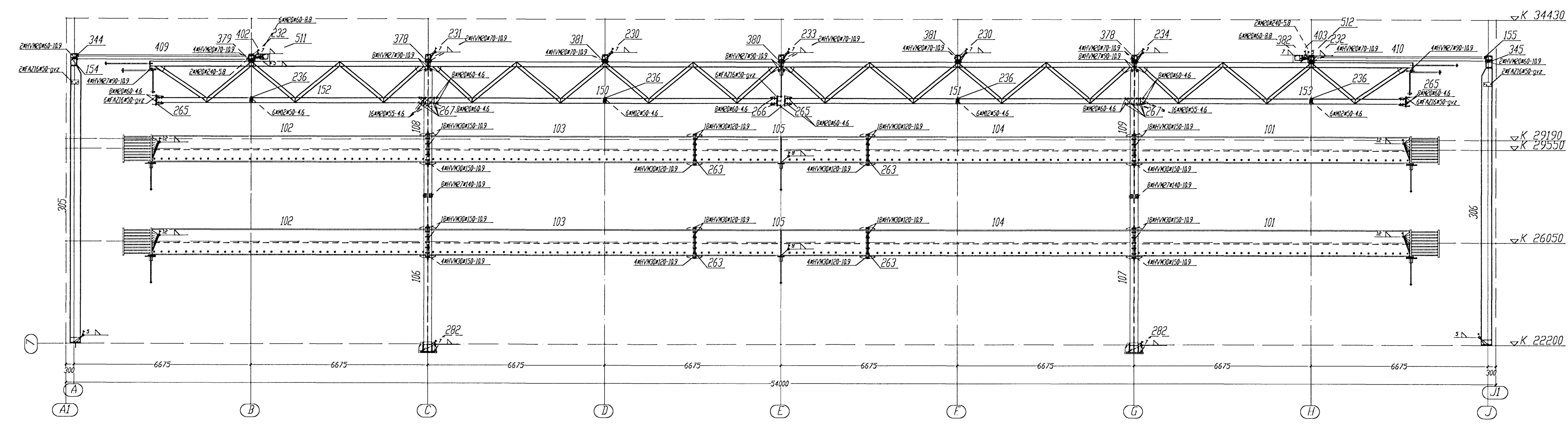
Ragnheiður Álfur
 18 FEB 2008
 URS



SECTION AXIS 1 Sc. 1:75



SECTION AXIS 4 Sc. 1:75



SECTION AXIS 7 Sc. 1:75

Fyrir hönd Conis ehf. kt. 600105-1400
 staðfestist að teikning þessi hefur verið
 yfirfarin. Teikningin er í samræmi við
 íslenska staðla og reglugerðir. 28/9/07
 Mafn 130657-4439
 Kennitala

Tolerance for welded constructions According to DIN 8570, Pt1-3/9/1,10/87

Welding (V.P.S.) according to DIN-EN 288 - 2

All unmarked welds to be fillet continuous a=4mm thick, not greater than 0.7 d of the thinner element

The material for cap plates 120 mm thick to be examined for laminations

Required torques prestressing forces and forced tension angles according to DIN 18800 Pt. 7, 05/83

Weld	Type	Position	Preparation of V-butt joints according to				Welding process	Welding position	Welding speed	Welding temperature	Welding consumables	Welding parameters	Welding quality
			1	2	3	4							
1	1	1	1	1	1	1	1	1	1	1	1	1	
2	2	2	2	2	2	2	2	2	2	2	2	2	
3	3	3	3	3	3	3	3	3	3	3	3	3	
4	4	4	4	4	4	4	4	4	4	4	4	4	
5	5	5	5	5	5	5	5	5	5	5	5	5	
6	6	6	6	6	6	6	6	6	6	6	6	6	
7	7	7	7	7	7	7	7	7	7	7	7	7	
8	8	8	8	8	8	8	8	8	8	8	8	8	
9	9	9	9	9	9	9	9	9	9	9	9	9	
10	10	10	10	10	10	10	10	10	10	10	10	10	

BIURO INZYNIERSKIE
 Marek i Janina MUCHA
 Osiny, ul. Opolska 30a, 46-070 Komprachcice tel.077-46 46 757

Project	DATE	NAME	SIGNATURE
Checked			
Verified			
Scale	1:1		
Sheet	SECTION AXIS 1,4,7		
Part	TJARNARVELLIR 11 Steel Office part		
Scale	1:1		
Sheet	DRG 019a		