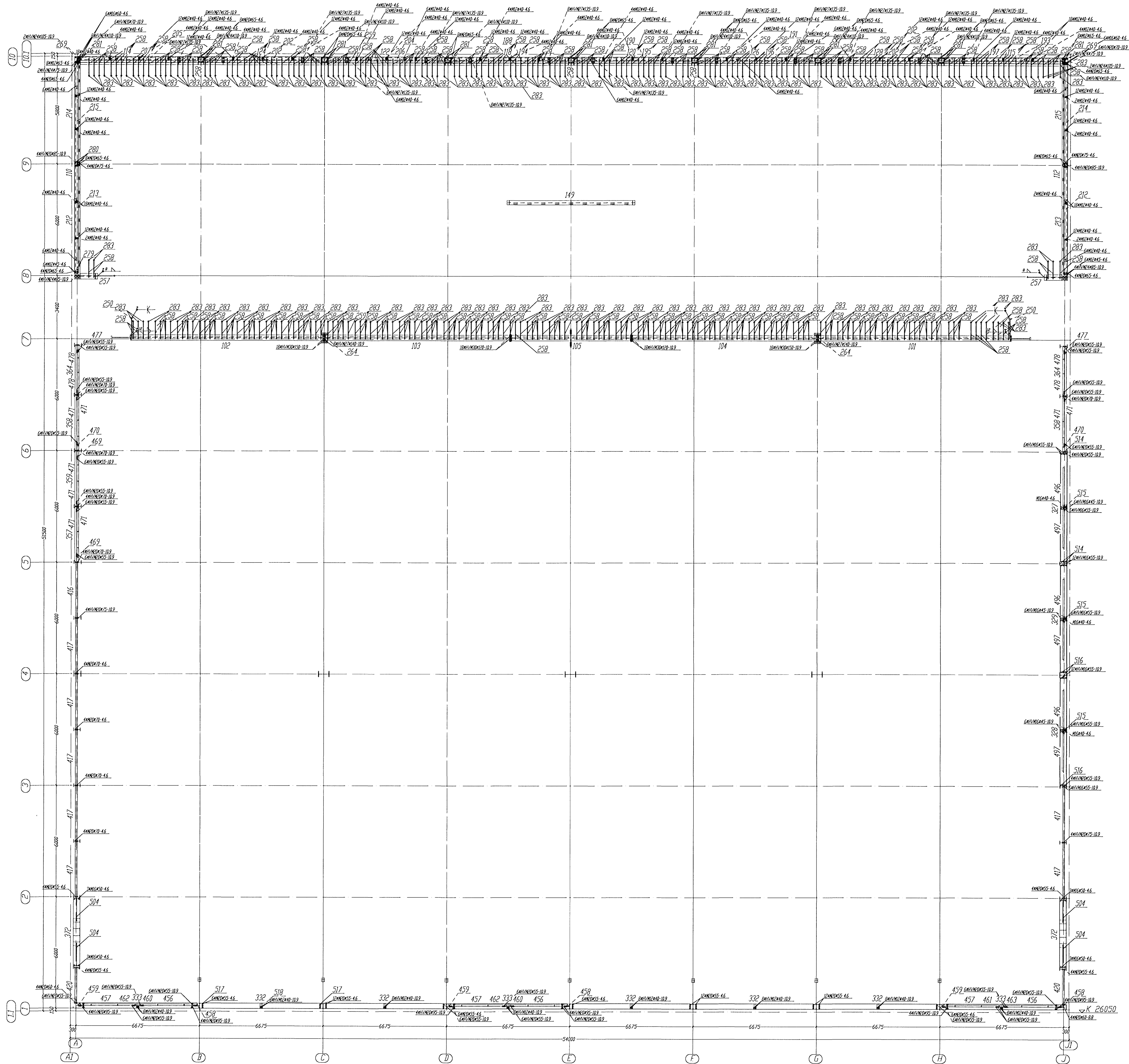
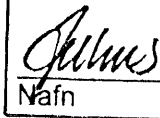

  
 16 FEB 2008



LEVEL +26250 Sc. 1:75

Fyrir hönd Conis ehf, kt. 600105-1400  
 staðfestist að teikning þessi hefur verið  
 yfirfarin. Teikningin er í samræmi við  
 íslenska staða og reglugerðir. 28/1/08  
 Nafn  Kennitala 130657-4139

Tolerance for welded constructions According to DIN 870, Pt.1-3/B4F.1087		Required torques/stressing forces and forced tension angles according to DIN 18800 Pt. 7, 10:83																			
Welding ( V P S ) according to DIN-EN 288 - 2		Preparation of fit joints according to DIN 18800 Pt. 7, 10:83																			
All unmarked welds to be fillet continuous a=4mm thick, not greater than 0.7 d of the thicker element		<table border="1"> <thead> <tr> <th>Weld</th> <th>Welding process</th> <th>Welding position</th> <th>Welding speed</th> <th>Welding current</th> <th>Welding voltage</th> <th>Welding force</th> <th>Welding angle</th> <th>Welding direction</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> </tr> </tbody> </table>		Weld	Welding process	Welding position	Welding speed	Welding current	Welding voltage	Welding force	Welding angle	Welding direction	1	Welding	Welding	Welding	Welding	Welding	Welding	Welding	Welding
Weld	Welding process	Welding position	Welding speed	Welding current	Welding voltage	Welding force	Welding angle	Welding direction													
1	Welding	Welding	Welding	Welding	Welding	Welding	Welding	Welding													
The material for cap plates 20 mm thick to be examined for laminations		<table border="1"> <thead> <tr> <th>Weld</th> <th>Welding process</th> <th>Welding position</th> <th>Welding speed</th> <th>Welding current</th> <th>Welding voltage</th> <th>Welding force</th> <th>Welding angle</th> <th>Welding direction</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> <td>Welding</td> </tr> </tbody> </table>		Weld	Welding process	Welding position	Welding speed	Welding current	Welding voltage	Welding force	Welding angle	Welding direction	2	Welding	Welding	Welding	Welding	Welding	Welding	Welding	Welding
Weld	Welding process	Welding position	Welding speed	Welding current	Welding voltage	Welding force	Welding angle	Welding direction													
2	Welding	Welding	Welding	Welding	Welding	Welding	Welding	Welding													
<p>BIURO INZYNIERSKIE Marek i Janina MUCHA Bszyn, ul. Opolska 30a, 45-070 Komprachcice tel.077-46 46 757</p>																					
<table border="1"> <thead> <tr> <th>Page no.</th> <th>Date</th> <th>Name</th> <th>Signature</th> </tr> </thead> <tbody> <tr> <td>1</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		Page no.	Date	Name	Signature	1				<table border="1"> <thead> <tr> <th>Scale</th> <th>Sheet</th> </tr> </thead> <tbody> <tr> <td>LEVEL +26250</td> <td>DRG 012a</td> </tr> </tbody> </table>		Scale	Sheet	LEVEL +26250	DRG 012a						
Page no.	Date	Name	Signature																		
1																					
Scale	Sheet																				
LEVEL +26250	DRG 012a																				